



J5233M

11. Remove the two bolts, spring and plain washers securing the door frame to the edge of the door.
12. Lift out the door frame complete with glass and remove to a suitable workbench.
13. Remove the tape and slide the glass out of the door frame channel.

#### Refit

14. Reverse removal procedure.



**NOTE:** When refitting the door glass frame ensure that it is adjusted to suit the door opening before fully tightening the securing bolts.

## REAR DOOR

Service repair no - 76.28.19

#### Remove

1. Remove the spare wheel from the exterior of the door.
2. Remove the trim panel from inside the rear door. **See this section.**
3. Release the convoluted grommet from the door post, expose the door harness connectors and multiplugs and disconnect.
4. Remove the circlip and washer from the check stay pivot on the body.



**WARNING:** Instruction 5 **MUST BE** carried out with assistance.

5. Suitably support the door, remove the four bolts securing the hinges to the door and with assistance slide the door off the hinges.

#### Refit

6. Reverse removal procedure.