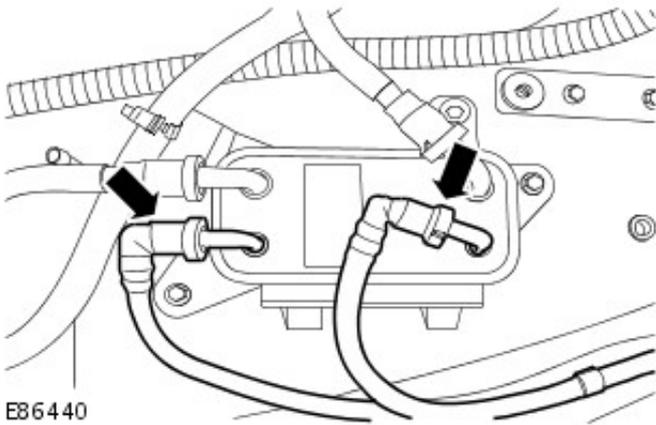
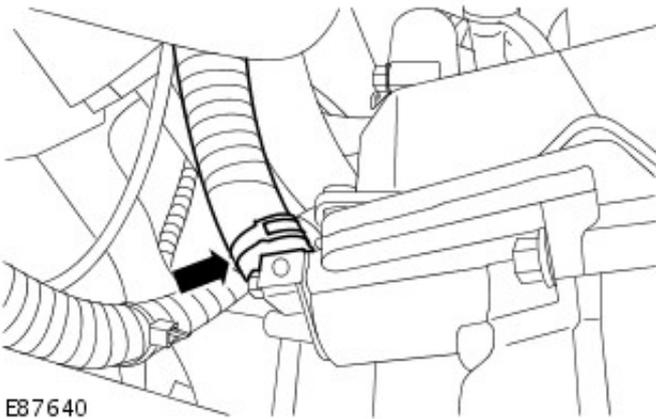


8. Connect the 2 fuel cooler coolant pipes.



9. Connect the oil thermostat coolant hose.



10. CAUTIONS:

 Engine coolant will damage the paint finished surfaces. If spilt, immediately remove the coolant and clean the area with water.

 Anti-freeze concentration must be maintained at 50%.

Fill the cooling system expansion tank until the coolant level becomes static with in the "COLD FILL RANGE".

11. Tighten the cooling system bleed screw.

12. Install the coolant expansion tank cap.

13. CAUTIONS:

 Make sure the coolant level remains above the "COLD FILL RANGE" lower level mark.

 Observe the engine temperature gauge. If the engine starts to over-heat switch off immediately and allow to cool. Failure to follow this instruction may cause damage to the vehicle.

Start and run the engine.

- Hold the engine speed at 3,000 RPM for one minute.
- Return the engine to idle for five minutes.
- Hold the engine speed at 3,000 RPM for one minute.
- Run the engine until the thermostat opens.

14.  **WARNING:** Release the cooling system pressure by slowly turning the coolant expansion tank cap a quarter of a turn. Cover the expansion tank cap with a thick cloth to prevent the possibility of scalding. Failure to follow this instruction may