

SEATING

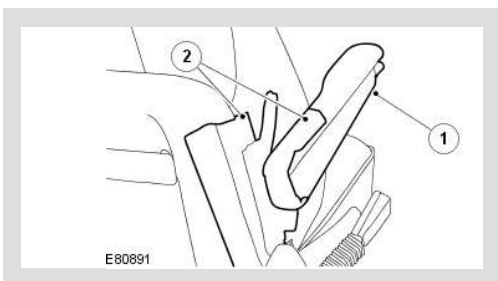
# SEAT ARMREST (G873659)

## REMOVAL AND INSTALLATION

- **78.10.01**
- **ARM REST ASSEMBLY – FRONT SEAT – RENEW**
- **ALL DERIVATIVES**
- **0.10**

## REMOVAL

1.



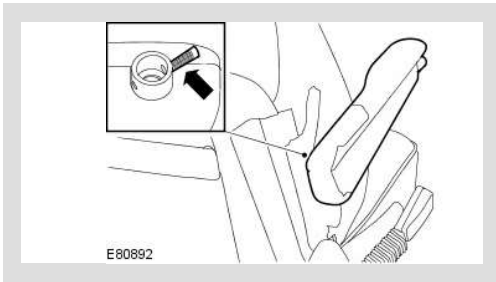
Reposition the front seat for access.

1. Reposition the seat armrest to the central position.
2. Apply suitable protective tape around the seat armrest.

2.

**⚠ CAUTION:**

Make sure no damage is caused to the seat trim when removing the seat armrest.



Remove the seat armrest.

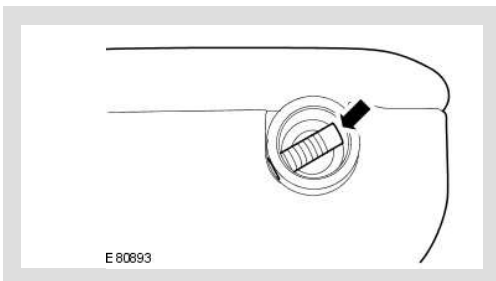
Remove the T27 Torx bolt.

## INSTALLATION

1.

**⚠ CAUTIONS:**

- Make sure no damage is caused to the seat trim when installing the seat armrest.
- Make sure the seat armrest bolt is fully seated.



Install the seat armrest.

Align the seat armrest.

Install the T27 Torx bolt and tighten to 25 Nm (18 lb.ft).

2.

Reposition the front seat to the original position.

Remove the suitable protective tape from around the seat armrest.

Reposition the seat armrest to the original position.