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WATER INGRESS AT REAR OF VEHICLE

TECHNICAL SERVICE BULLETIN

Reference Number(s): 76/01/03/NAS,Â Date of Issue:Â January 17, 2003

LAND ROVER: Discovery Series II (LT)

ISSUE: 1

SECTION: Body

AFFECTED VEHICLES: Discovery Series II (LT) - XA218093 to 1A299999, 1A700000 and up

SITUATION

PRODUCTION SEALING INCOMPLETE

A sealing operation between the roof and the rear header outer joint may have been inadvertently omitted during production. The lack of sealant in the joint can permit water ingress.

RESOLUTION

CAULK BODY SEAM

Where a complaint of water ingress is confirmed and the cause is determined to be insufficient sealant in the body seam, follow the rectification procedure in this TIB to apply sealant between the roof and rear header outer joint.

PARTS INFORMATION

Locally sourced:

- Polyurethane sealant

WARRANTY CLAIMS

WARRANTY CLAIMS

SRO	Description	Time
75.10.13	Confirm source of leak and caulk body seam	0.20 hrs.

FAULT CODE: N

Normal warranty policy and procedures apply.

Material allowance is included in labor operation.

REPAIR PROCEDURE

CAULK BODY SEAM

1. Open the tail door.
2. Release 17 clips securing the tail door opening secondary seal to the body.

3. Remove the seal.
4. Clean between the roof and the rear header outer joint ([Fig. 1](#)).
5. Apply a continuous bead of sealant between the roof and the rear header outer joint (Inset in [Fig. 1](#)).

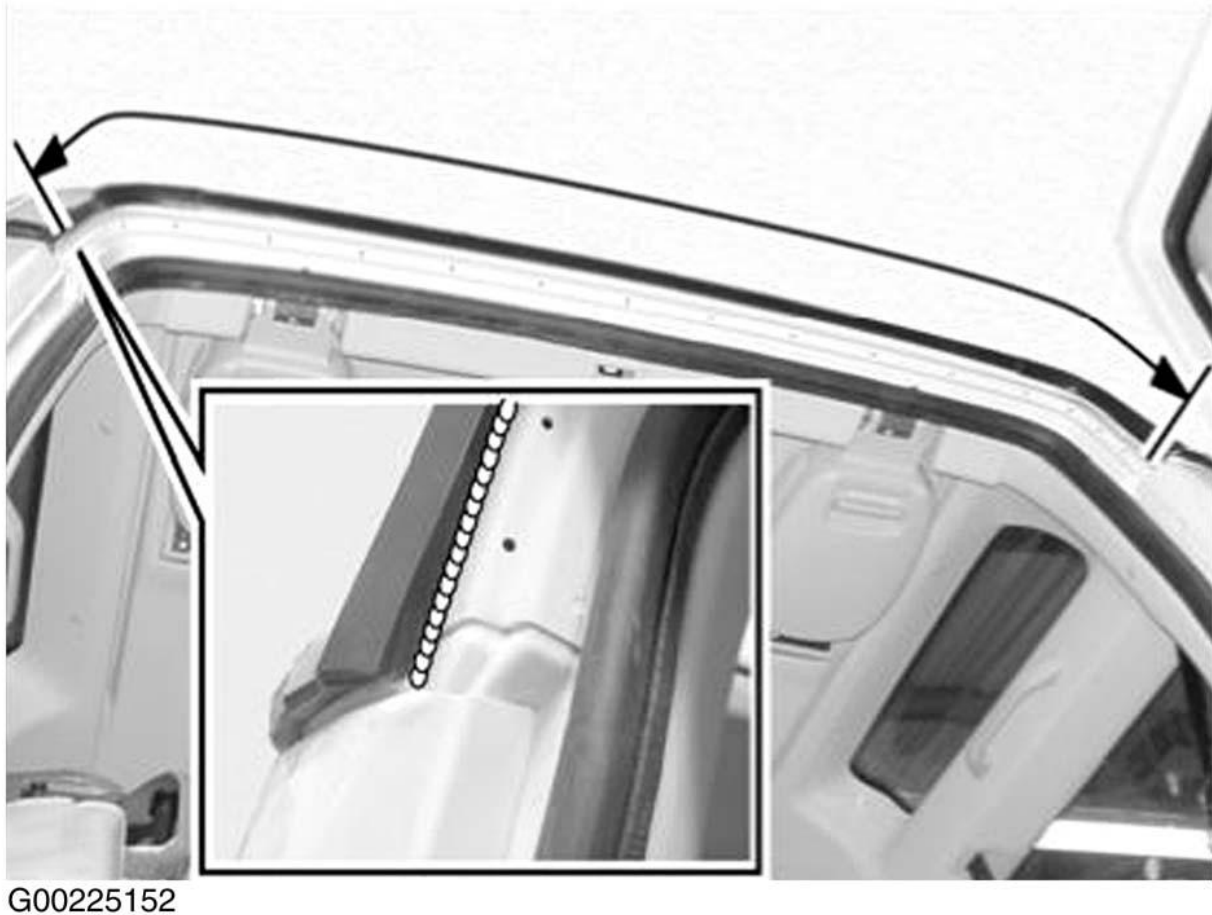


Fig. 1: Applying Sealant Between Roof & Rear Header Outer Joint

6. Wipe off any excess sealant.
7. Fit and secure the tail door opening secondary seal to the body.
8. Close the tail door.

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Article GUID: B00157971