

Series 3 Landrover clutch component measurements.

Item	Bore	Bore mm	Max travel mm	Actual travel in normal operation mm		Volume of swept cylinder mm ³
Master Cylinder	3/4"	19.05	36	20	Measured	598.551
Slave Cylinder	7/8"	22.225	54	17.14	Caculated	598.551
Slave casting protrusion into bell housing		20mm				
Slave piston outer end indentation		10mm				
Clutch actuating rod length		85mm				

Master Cylinder

