

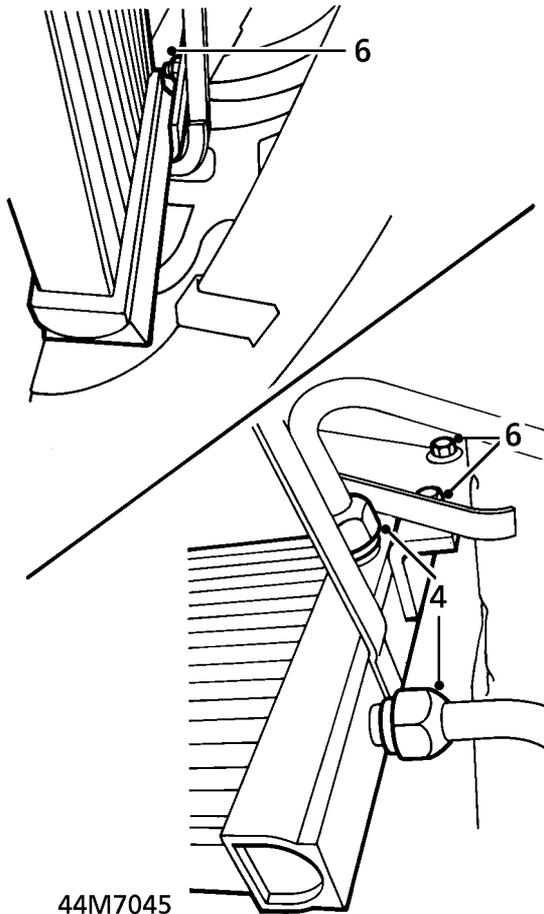


FLUID COOLER - DIESEL

Service repair no - 44.24.10

Remove

1. Disconnect battery negative lead.
2. Raise vehicle on four post lift.
3. Position container to collect fluid spillage.
4. Unscrew fluid pipe union nuts and discard 'O' rings.



5. Plug cooler and pipes.
6. Remove 3 bolts securing fluid cooler to chassis bracket.
7. Remove fluid cooler.

Refit

8. Fit fluid cooler.
9. Fit and tighten 3 bolts securing cooler to chassis bracket.
10. Remove plugs from cooler and pipes.
11. Ensure pipe unions are clean.
12. Lubricate new 'O' rings with clean fluid and fit to pipes.
13. Connect pipes to cooler. Tighten union nuts to **22 Nm (16 lb.ft)**.
14. Remove container.
15. Lower vehicle.
16. Reconnect battery negative lead.
17. Top up gearbox fluid, **See SECTION 10, Maintenance.**